



## Office of the Director of Boiler,Gujarat State

3rd Floor, D Block, Bahumali Bhawan,Manjushri Mill Compound, Asarva, Girdharnagar  
Ahmedabad- 380004.

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No. DOB/TECH/2023/CA062022-20230001357

Date:19/04/2023

To,  
DIVINE TUBES PVT. LTD.,  
PLOT NO. 401,402,412-414, PHASE 1, GIDC INDUSTRIAL ESTATE, CHHATRAL -  
382729, DIST.GANDHINAGAR,GUJARAT,382729

Sub : Extension of Approval of your workshop for **Manufacturing of Stainless Steel Seamless & Welded Pipes, Tubes & U-Tubes** under inspection of IBR - 1950 Code.

- Ref: 1. First approval letter no.A0032023-20240002065 dtd. 4/3/2023 12:00:00AM  
2. Your application no.A0032023-20240002065 dtd. 03-04-2023  
3. This office Inward no.2023BWCIB1358453255 dtd. 03-04-2023  
4. Government of Gujarat Notification No. GR - 2007 - 73 - IBA - 1099 - 1895 ( I ) - M - ( 3 )  
dtd. 31/08/2007

Sir,

With reference to above you subject & refered letter the approval granted to your firm for "**Manufacturing of Stainless Steel Seamless & Welded Pipes, Tubes & U-Tubes**" under inspection of IBR -1950 is extended for **Two** year more. i.e from **27/04/2023** to **26/04/2025** other conditions are remains same as per reference letter 1

Online receipt No.2146405 of Rs.10000.00 dtd.12/04/2023 for registration / renewal fees is received.  
Also you shall apply for renewal of their firm recognition at least two months before the expiry of said period.

Your Signature  
valid

Digitally signed by  
BIPINKUMAR  
HIMMATLAL PATEL  
Date: 2023.04.20  
14:59:06 +05:30  
Reason: Approval  
Location:  
Gandhinagar

**Shri B. H. Patel**

**Director of Boilers,  
Gujarat State, Ahmedabad.**

Copy to: D.O.B / TECH /2023 /CA062022-20230001357 19/04/2023 Dated

Shri A. N. Chudasama, Assistant Director of Boilers, Gandhinagar division for information and necessary action

## Annexure

- 1 Raw material for Pipes, Tubes & 'U' Tubes must be offered for inspection along with Certificate in Form III-A / III-B / IV of IBR – 1950 with mill test certificates if procured from Well Known Steel Pipe / Tube maker's as per IBR – 1950 before commencement of manufacturing.
- 2 Drawings of 'U' Tubes must be got approved from the under signed as per Regulation 395 of IBR – 1950 before starting manufacturing.
- 3 Physical / Mechanical tests and Eddy Current testing of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person, in your In-house approved Laboratory. All machines must have valid calibration failing which testing will not be allowed in in-house laboratory.
- 4 Chemical tests of samples of Pipes, Tubes & 'U' Tubes must be done in presence of the Competent Person in the Laboratory approved by this office.
- 5 Other Non-Destructive tests like Micro, Macro, UT, IGC, MPI, PMI etc. of Pipes, Tubes & 'U' Tubes must be done as per the requirements of Material Specifications / IBR – 1950 in the Laboratory approved by this office or by recognized NDT Agency.
- 6 Construction and workmanship must be in accordance with the Indian Boiler Regulations – 1950 and to the satisfaction of the Competent Person or Inspecting Authority.
- 7 You shall have to carry out manufacturing of Pipes, Tubes & 'U' Tubes as per instructions issued from time to time either by Competent Person or Inspecting Authority.
- 8 This approval/ recognition can be withdrawn at any time without giving notice if the workmanship is not found satisfactory as per IBR – 1950.
- 9 You will have to inform this office immediately if there is any change in existing name of the Company / Existing Technical Staff of the Company.
- 10 You will have to employ sufficient technical staff to the satisfaction of the Inspecting Authority time to time.
- 11 You are hereby instructed to get it renewed before 60 days from the expire of this certificate.